



FC-Hy
Guide

Training Course

**Thurs. 1st September
2011, Berlin**

**Seminaris
Campus Hotel
Berlin**



FC-Hy Guide

Guidance Document

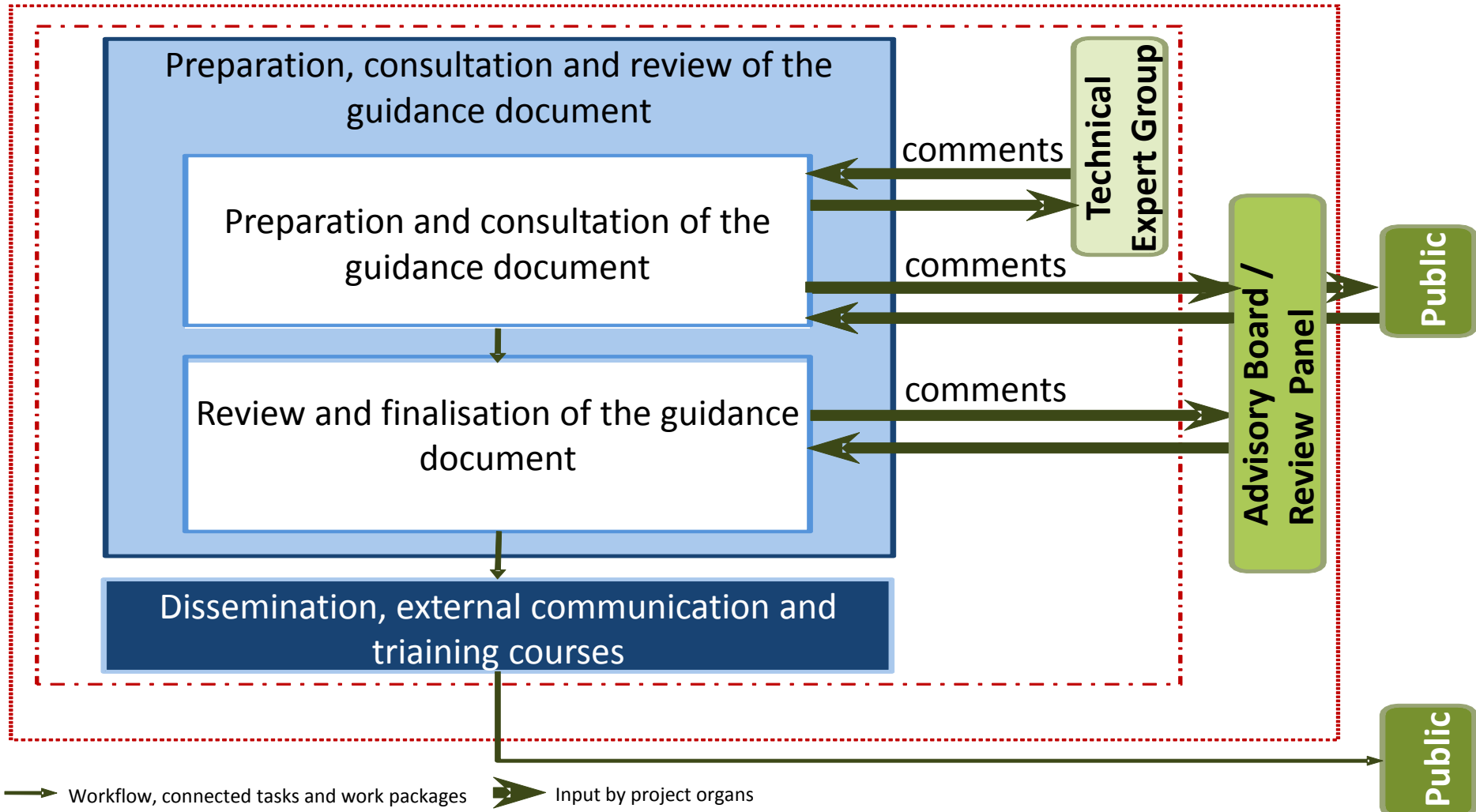
- Compliance
- Project structure / Development process of the guide
- Covered Technologies
- Structure of the guidance document

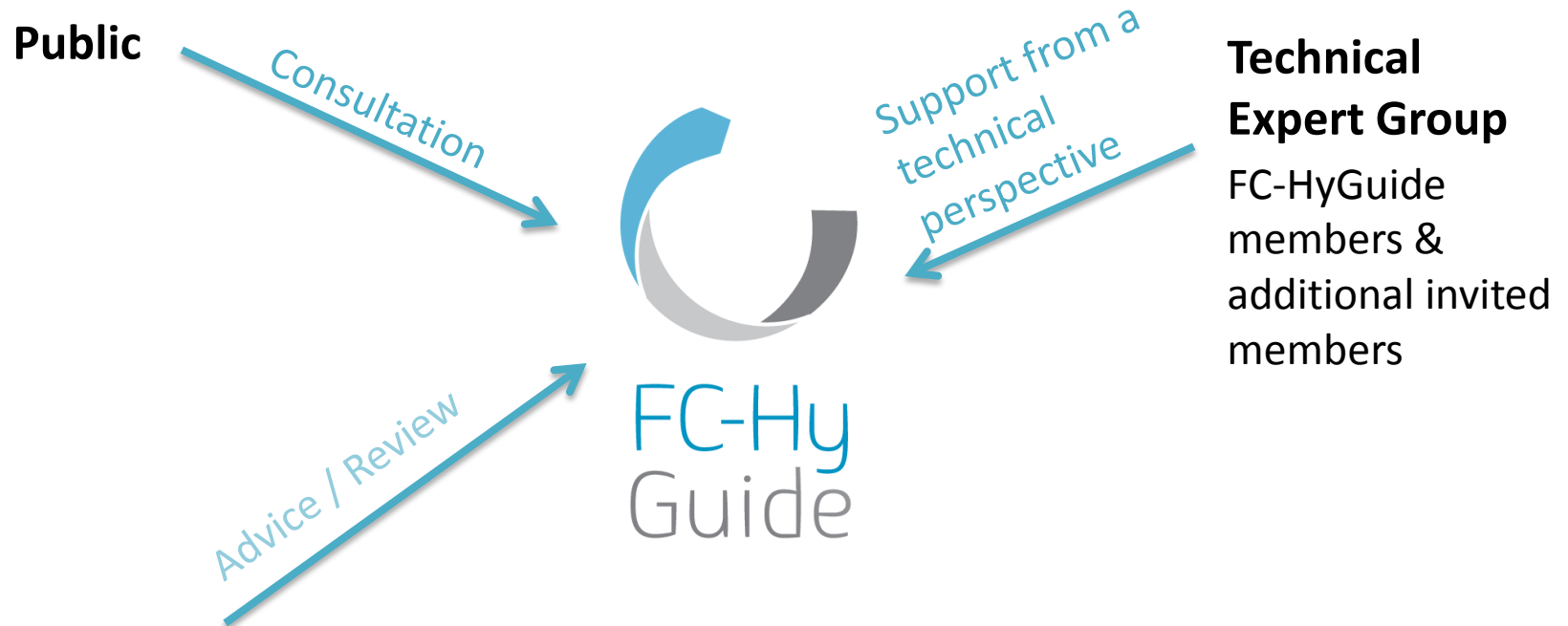
ISO

- ISO 14040 describes the principles and framework for life cycle assessment
- ISO 14044 specifies requirements and provides guidelines for life cycle assessment

International Reference Life Cycle Data System (ILCD) – ILCD Handbook

- General guide for LCA which provides detailed guidance on how to conduct a LCA to quantify the emissions, resources consumed and the pressures on the environment and human health that can be attributed to a product.
- In line with the ISO standards, further specifying and complementing them.
- It has been coordinated by the JRC-IES, Platform on LCA





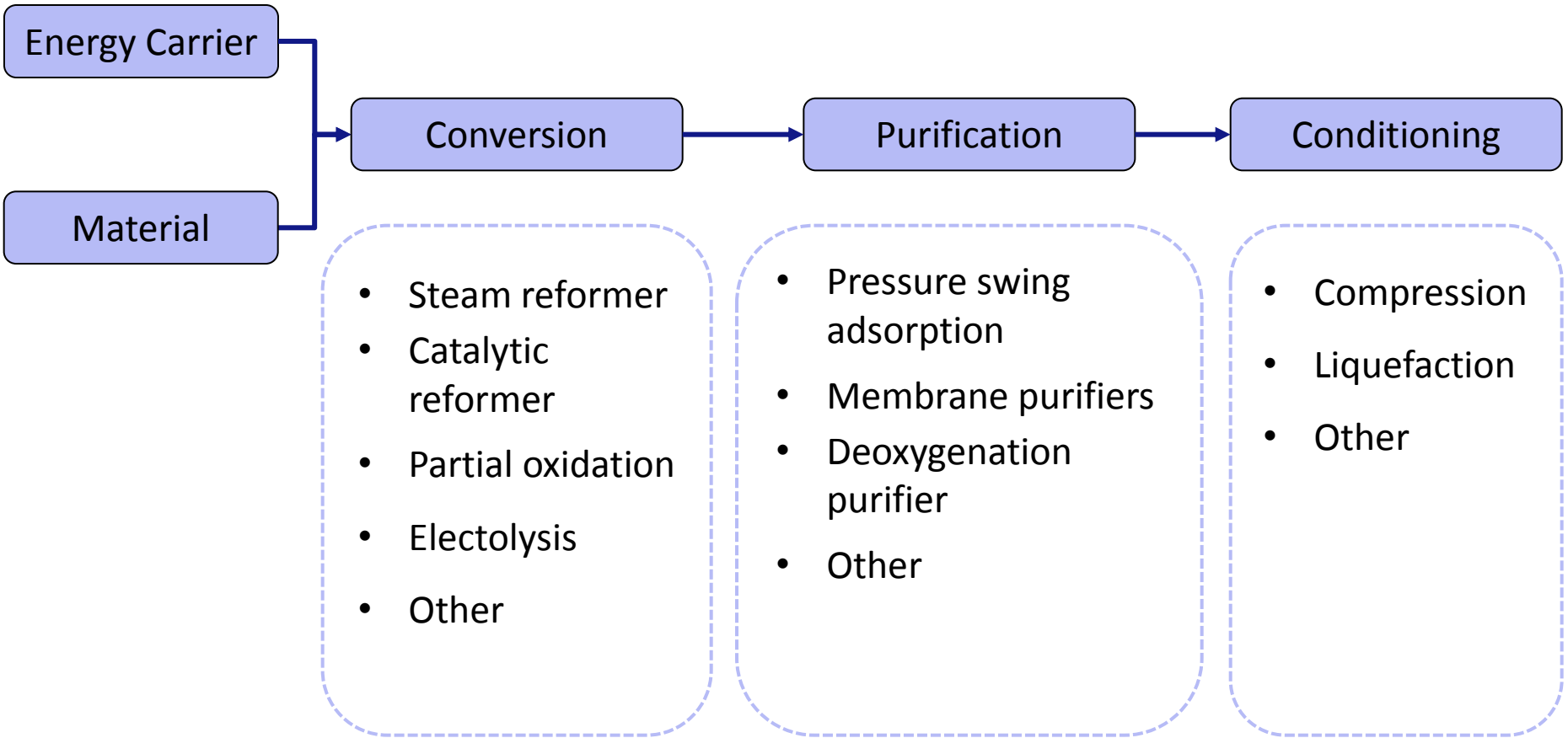
Advisory Board / Review panel

JRC –IES Platform for LCA: Kirana Chomkamsri (advisory board only)

TU Berlin: Prof. Dr. Matthias Finkbeiner

GIGA: Dr. Pere Fullana

MiBo Consult: Michael Bode



FC stack
FC system

- polymer electrolyte membrane fuel cell (PEMFC)
- molten carbonate fuel cell (MCFC)
- solid oxide fuel cell (SOFC)

Part I: General information

Part II: Guidance on performing a Life Cycle Assessment study on hydrogen production and Fuel Cell Systems

Annex I: LCA study reporting template

Annex II: Documentation of the resulting data set according to ILCD

Annex III: Data collection template

Annex IV: LCA review reporting template

Annex V: Example from case study

- 1. About this document**
- 2. How to use this document**
- 3. Introduction to Life Cycle Assessment (LCA)**



Guidance on performing a Life Cycle Assessment study on hydrogen production and Fuel Cell Systems

General information

- Product group
- Product related information
- Description of producer

LCA specific

- Goal and Scope
- Functional unit and reference flow
- System boundaries
- Cut-Off criteria
- Inventory Analysis
- Multifunctional processes
- Data collection
- Impact assessment categories and methods

Reporting

- Pre-determined parameters for reporting LCA data
- Additional environmental information
- Report format
- Period of validity of the study

Product related information

- Purity
- Aggregate state
- Pressure
- Temperature
- Impurities
- Produced quantities

Description of hydrogen producer

- Overall H₂ production capacity
- Number of sites
- Productions technologies used
- Geographical coverage by region

Product system description

- Specific production technology
- Production capacity
- Any on site electricity
- Location of site
- Construction year
- Technical service life
- Type of production site
- Storage type

Functional unit : “1 MJ of hydrogen (net calorific value (NCV))”

Reference Flow : “1 MJ of hydrogen (net calorific value (NCV))
with XX % purity and YY bar @ ZZ °C”

Description of FC producer

- overall FC production capacity
- number of sites
- geographical coverage by region
- information on products- or management system-related certifications

Product system description

- technology used
- year of construction
- type of production site

Product related
information

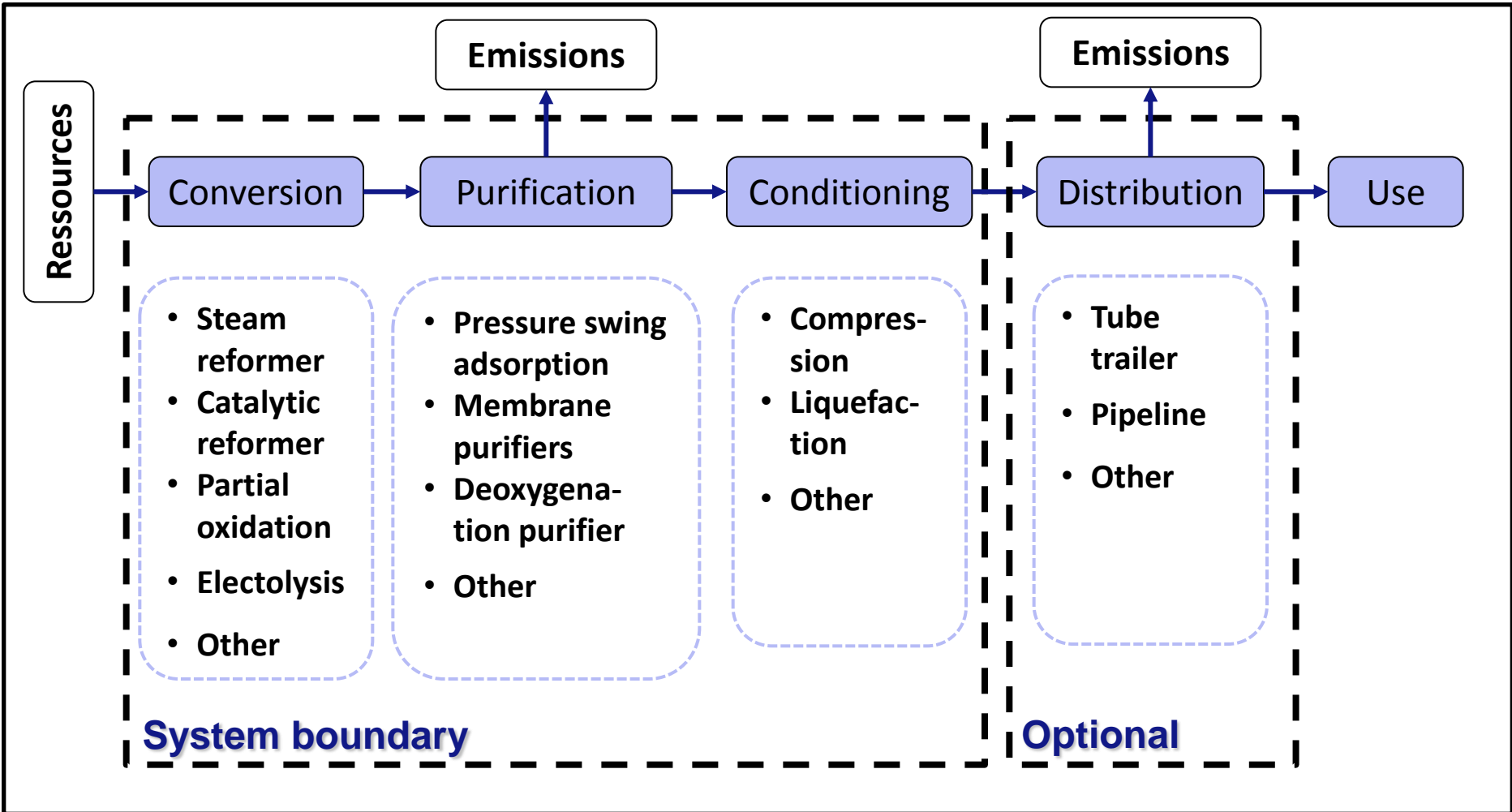
- trade name
- type of electrolyte used
- primary functions
- electrical power
- thermal power
- efficiency
- rated voltage
- rated current
- range of temperatures and operating temperature
- weight
- dimensions
- fuel used and its technical specifications
- expected service life
- description of the intended use

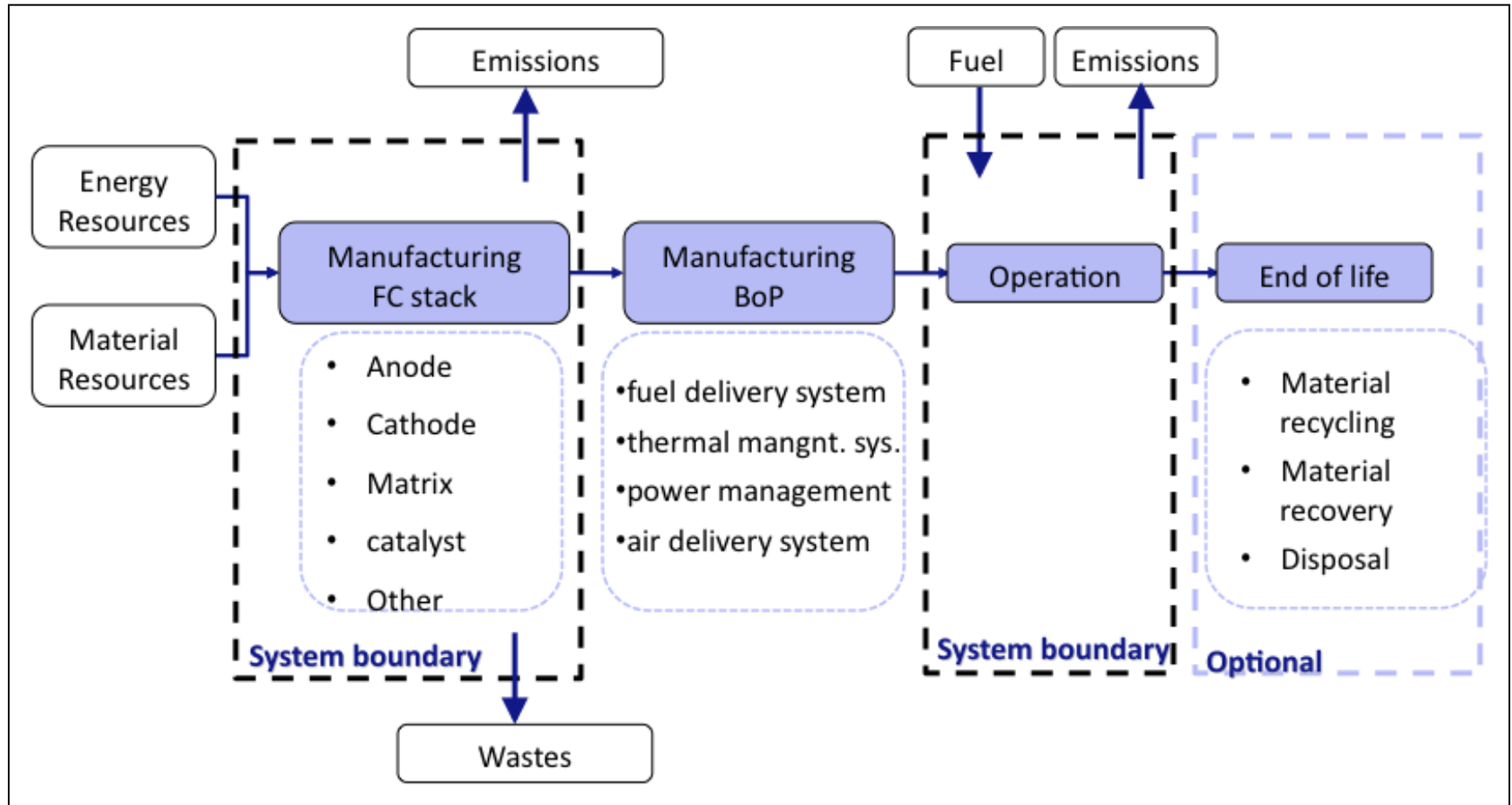
Functional unit

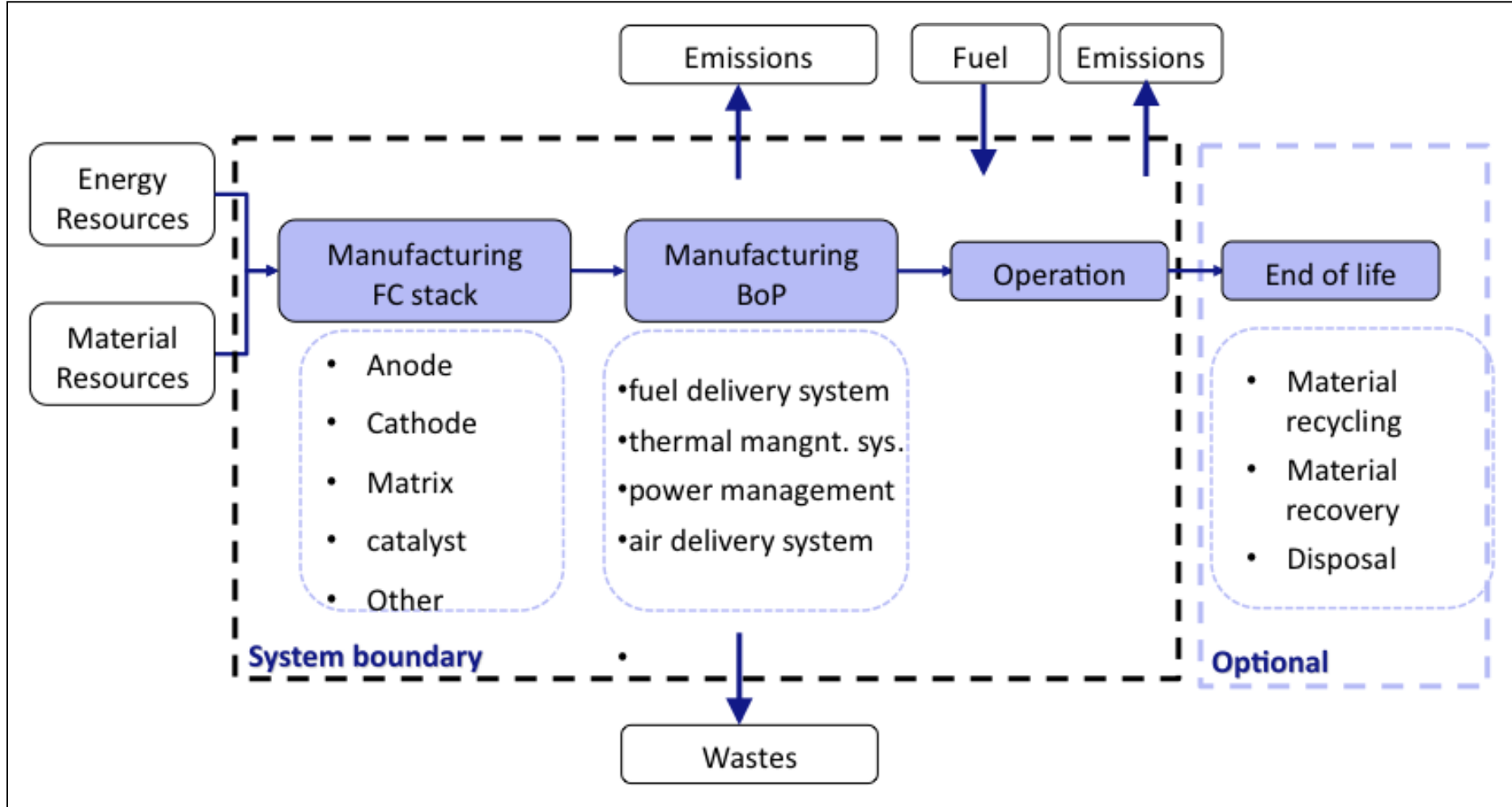
- Stack: power capacity of the manufactured stack expressed in kW
- FC System: production of a certain amount of electricity and useful thermal energy in a given number of years expressed in MJ_{ex}

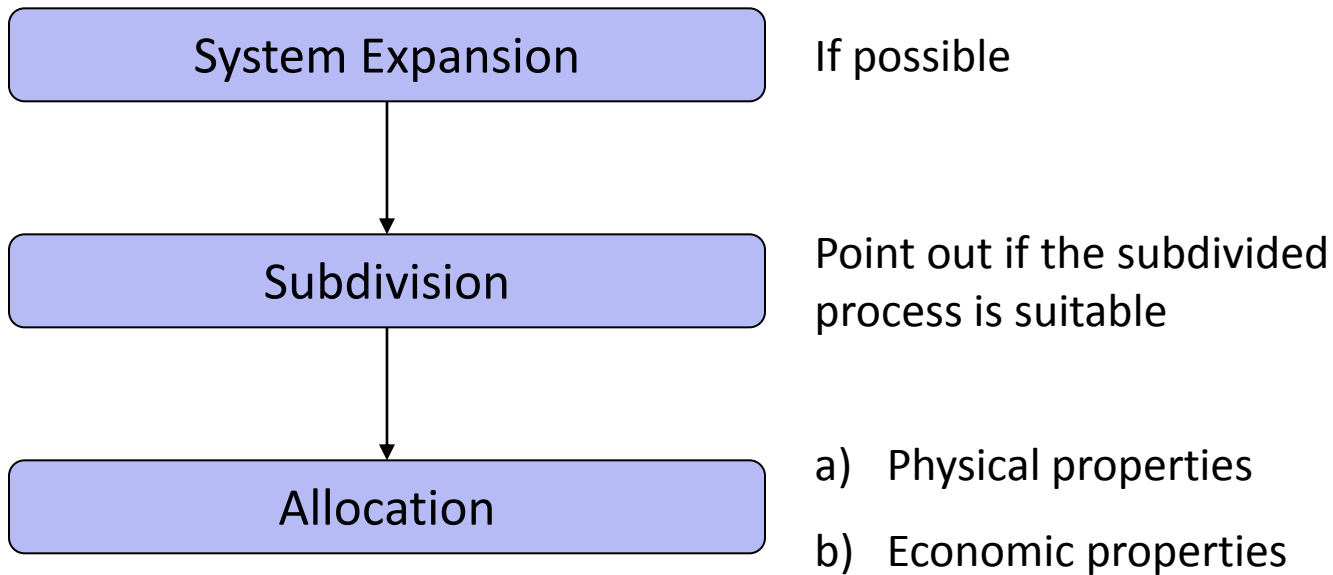
Reference Flow

number of FC modules, stacks or whole systems, required to produce the amount of energy or exergy defined in the functional unit









Guidelines for data collection

- At least one start-up and shut-down sequence shall be included
- Regular maintenance shall be included
- Auxiliaries like pressurised air and so on shall be included
- If seasonal influences exist they shall be included (either measured or estimated)
- The period measured shall be long enough to cover business as usual without irregularities

→ Max. 5 % Cut-Off regarding environmental impact of the entire system



Part II - Impact assessment categories and impact assessments methods

Recommendation on
impact categories by
JRC-IES

If available, else

Impact categories of Centre of
environmental science (CML)

recommended

Shall: Use the following impact categories:

- Global Warming Potential (GWP)
- Acidification Potential (AP)
- Eutrophication Potential (EP)
- Photochemical Ozone Creation Potential (POCP)

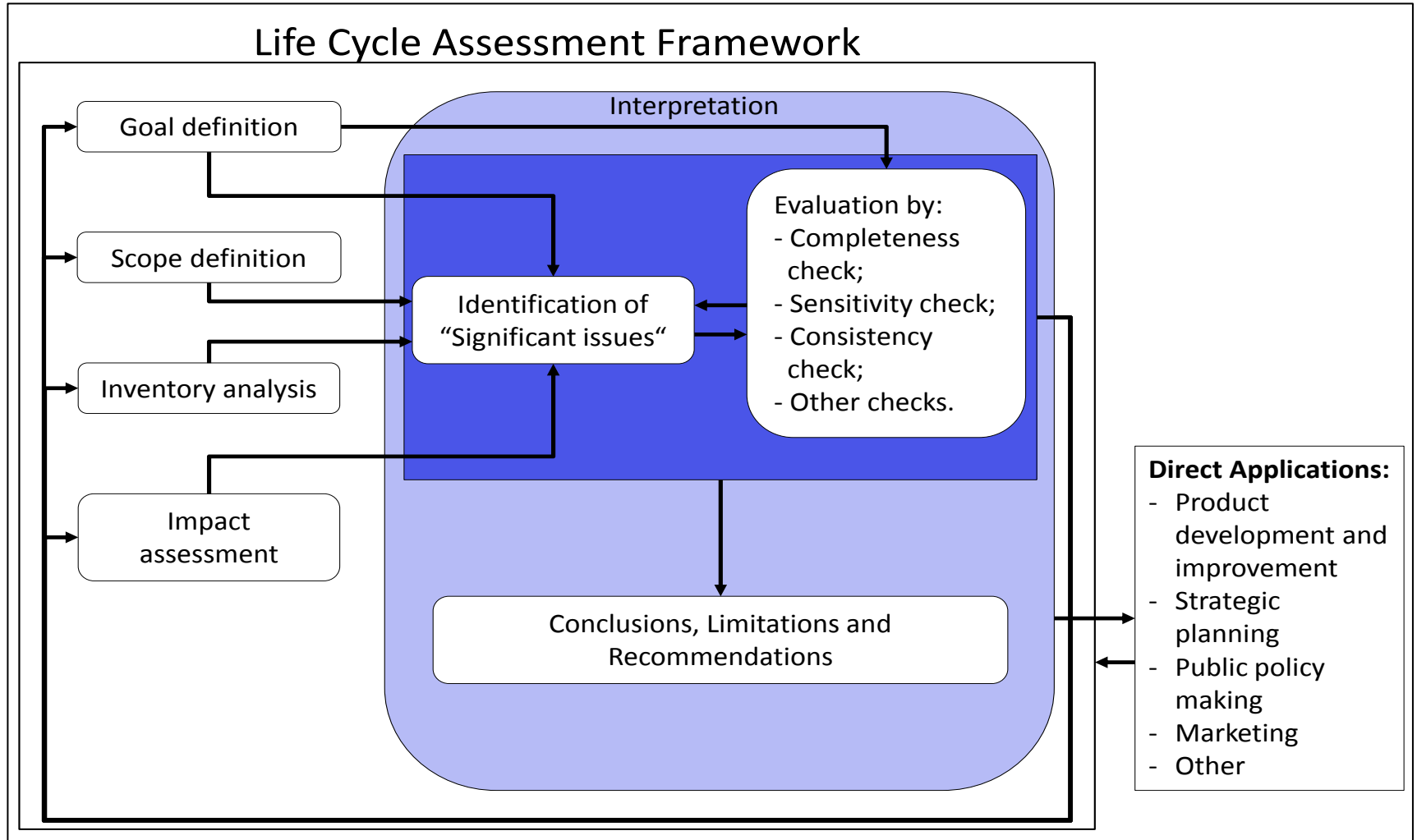
Shall: In addition to these environmental impact categories use the following environmental indicators:

- Non-renewable Primary Energy Demand (PED non-renewable)
- Renewable Primary Energy Demand (PED renewable)

Should: The following impact categories could be used in addition

- Ozone depletion potential
- Human toxicity
- Respiratory inorganics
- Ionising radiation
- Ecotoxicity (freshwater, marine, terrestrial)
- Land use
- Ressource depletion

- Any hazardous or toxic substances, wastes or other used or released should be mentioned in the final report either as usual or accidental release
- Any other environmental impacts that may occur and could be important, shall be reported even if they can't be quantified yet
- Results and conclusions of the LCA study shall be completely and accurately reported without bias to the intended audience
- The validity of the study shall be chosen according to the expected lifetime of the facility (e.g. laboratory scale: 2 to 5 years validity, refinery 10 to 15 years)





- Executive Summary
- Technical Summary
- Main content
- Annex

- **Should:** For internal studies an independent internal review is recommended if an external review is not planned.
- **Shall:** A critical review is necessary if the study is intended to be disclosed to the public
- **Shall:** A critical review panel (at least 3 reviewers) is necessary if the study is comparative and intended to be disclosed to the public

The research leading to these results has received funding from the Fuel Cells and Hydrogen Joint Undertaking under grant agreement n° [256328].