



FC-Hy
Guide

Training Course

**Thurs. 1st September
2011, Berlin**

**Seminaris
Campus Hotel
Berlin**



FC-Hy
Guide

Data collection template

Part I: General information on hydrogen production

- Hydrogen related information
- Description of hydrogen producer
- Description of the product system under investigation
- Description of by-products

Part II –VII : Different production technologies

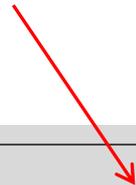


| Part I: General information on hydrogen production | | unit |
|--|--|---|
| Please attach an additional sheet including a system functioning scheme and system's basic components | | |
| Hydrogen related information | | |
| <i>[please add rows and other fields if needed]</i> | | |
| Purity of the hydrogen (XX %) | | % |
| Aggregate state (liquid or gaseous) of the hydrogen | | |
| Pressure of the hydrogen (YY bar) | | bar |
| Temperature of the hydrogen (ZZ °C) | | °C |
| Impurities (please state them below, if known) | | % |
| Type of Impurities | | |
| Amount | | % |
| Quantity produced by volume | | Nm ³ /h or Nm ³ /year |
| Quantity produced by mass | | kg/h or kg/year |
| Description of hydrogen producer (general information on the producer) | | |
| <i>[please add rows and other fields if needed]</i> | | |
| Overall hydrogen production capacity (of the production company) | | m ³ |
| Number of hydrogen production sites | | No. |
| Hydrogen production technologies used (e.g. steam reformer, electrolysis etc.) | | |
| Geographical coverage by region (where are the major production locations of the producer) | | country or region |
| Description of the product system under investigation | | |
| <i>[please add rows and other fields if needed]</i> | | |
| Hydrogen production technology used | | |
| Location of the production site | | country or region |
| Year of construction | | |
| Is there electricity produced on-site used | | yes/no |
| Amount of electricity produced on-site used (if applicable) | | kWh/MJ hydrogen |
| Type of electricity production on-site (if applicable) | | |
| Is there heat produced on-site used in the production of H ₂ | | |
| Type of heat production on-site, e.g. gas boiler, oil CHP etc. (if applicable) | | |
| Amount of heat production on-site (if applicable) | | MJ/MJ hydrogen |
| H ₂ production capacity per day | | Nm ³ /year or MJ/year |
| H ₂ production capacity per year | | Nm ³ /year or MJ/year |
| Technical service life of H ₂ production | | |
| Scale of production site (laboratory, pre-commercial, commercial scale) | | |
| Type of storage (including e.g. liquefaction facility or other device) | | |
| Capacity of storage | | Nm ³ |

| Part II: Hydrogen production by steam reforming | | amount (per unit of product) | unit |
|---|--|------------------------------|------|
| Hydrogen production - Functional unit is "1 MJ of hydrogen (net calorific value (NCV) with XX % purity and YY bar" | | | |
| <i>[please add rows and other fields if needed]</i> | | | |
| Input | | | |
| Natural gas (if applicable) | | Nm ³ /MJ hydrogen | |
| Net calorific value of the natural gas used | | MJ/Nm ³ | |
| Liquefied petroleum gas (if applicable) | | kg/MJ hydrogen | |
| Net calorific value of the liquefied petroleum gas used (if applicable) | | kg/Nm ³ | |
| Refinery gas (if applicable) | | Nm ³ /MJ hydrogen | |
| Net calorific value of the refinery gas used (if applicable) | | MJ/Nm ³ | |
| Other process gases (e.g. off gas from H ₂ purification) (please specify if applicable) | | m ³ /MJ hydrogen | |
| Net calorific value of the process gas used (if applicable) | | | |
| Composition of the process gas (e.g. % H ₂ , % CO ₂ etc.) (if applicable) | | | |
| Cooling water | | | |
| Temperature of the cooling water | | | |
| Tap water | | | |
| Average temperature of the tap water | | | |
| Electricity | | | |
| Operating supplies and spare parts (e.g. kg catalyst for reformer) | | | |
| Operating supplies for the desulphurisation (e.g. kg catalyst per year) | | | |
| Operating supplies for the de-ioniser (if applicable) | | | |
| Output | | | |
| CO ₂ (Emissions) | | | |
| NO _x (Emissions) | | | |
| CO (Emissions) | | | |
| Other emissions (please specify) | | | |
| Waste water | | | |
| Miscellaneous waste | | | |
| Amount of H ₂ losses during purification | | | |
| Are the H ₂ losses used as process gas? (if yes please specify in process gas column above in inputs) | | | |
| Part III: Hydrogen production by electrolysis | | | |
| | | amount (per unit of product) | unit |
| Hydrogen production - Functional unit is "1 MJ of hydrogen (net calorific value (NCV) with XX % purity and YY bar" | | | |
| Method of production: Alkaline electrolysis | | | |
| <i>[please add rows and other fields if needed]</i> | | | |
| Input | | | |
| Electricity | | kWh/MJ hydrogen | |
| Tap water | | m ³ /MJ hydrogen | |
| Potassium hydroxide | | kg/MJ hydrogen | |
| Process gases (e.g. off gas from H ₂ purification) (please specify if applicable) | | m ³ /MJ hydrogen | |
| Net calorific value of the process gas used (if applicable) | | MJ/m ³ | |
| Composition of the process gas (e.g. % H ₂ , % O ₂ etc.) (if applicable) | | | |
| Operating supplies and spare parts | | | |
| Output | | | |
| Is the Oxygen used? (Please state the amount below if yes) | | yes/no | |
| Oxygen | | Nm ³ /MJ hydrogen | |
| Amount of H ₂ losses during purification | | % | |
| Are the H ₂ losses used as process gas? (if yes please specify in process gas column above in inputs) | | yes/no | |
| Other emissions (please specify) | | kg/MJ hydrogen | |



White cells - have to be filled
Purple cells - can be filled



| | |
|--|----------------------|
| Legend: | |
| cells to be filled out with requested data are white (mandatory) | <input type="text"/> |
| cells to be filled out with additional information are purple (optional) | <input type="text"/> |
| <i>Comments and explanations are given in italic</i> | |

Part I: General information on hydrogen production should be filled out generally. The other parts (II-VII) are specialised towards main production technologies. Please fill out the corresponding one, if none is corresponding please fill out the best fitting one and add additional rows if necessary.

The specialised parts (II-VII) are relative to the production of hydrogen. Please enter the energy and material resources which are necessary for the production of:

"1 MJ of hydrogen (net calorific value (NCV) with XX % purity and YY bar @ ZZ °C)".



Scale basis for all data

Attach additional informations as functioning schemes

| | | | |
|----|--|--|------|
| 13 | | | |
| 14 | Part I: General information on hydrogen production | | |
| 15 | | | unit |
| 16 | <i>Please attach an additional sheet including a system functioning scheme and system's basic components</i> | | |
| 17 | Hydrogen related information | | |
| 18 | <i>[please add rows and other fields if needed]</i> | | |
| 19 | Purity of the hydrogen (XX %) | | % |
| 20 | Aggregate state (liquid or gaseous) of the hydrogen | | |

Include all available information which seem to be relevant, change template if necessary

Choose the suitable production technology:

- II Steam reforming
- III Electrolysis (Alkaline or Chlorine-Alkali)
- IV Partial Oxidation
- V Catalytic reforming
- VI Gasification
- VII Other

Fill out the appropriate input and output cells

| | |
|-----|--|
| | Hydrogen production - I |
| 208 | and YY bar @ ZZ °C)" |
| 209 | <i>[please add rows and cols</i> |
| 210 | Input |
| 211 | Fuel (fuel oil, biomass, coal, bitu |
| 212 | Type |
| 213 | Amount |
| 214 | Calorific value |
| 215 | Electricity |
| 216 | Process gases (e.g. off gas from |
| 217 | Net calorific value of the proce |
| 218 | Composition of the process g |
| 219 | Operating supplies for the desul |
| 220 | Operating supplies and spare pa |
| 221 | Output |
| 222 | Amount of H ₂ losses during pur |
| 223 | Are the H ₂ losses used as pro |
| 224 | Other emissions (please spe |
| 225 | |
| 226 | |

The research leading to these results has received funding from the Fuel Cells and Hydrogen Joint Undertaking under grant agreement n° [256328].