



FC-Hy  
Guide

## **Training Course**

**Thurs. 1<sup>st</sup> September  
2011, Berlin**

**Seminaris  
Campus Hotel  
Berlin**



FC-Hy  
Guide

# Data collection template

## Part I: General information on hydrogen production

- Hydrogen related information
- Description of hydrogen producer
- Description of the product system under investigation
- Description of by-products

## Part II –VII : Different production technologies



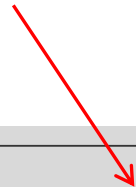
Part I: General information on hydrogen production		unit
<b>Please attach an additional sheet including a system functioning scheme and system's basic components</b>		
<b>Hydrogen related information</b>		
<i>[please add rows and other fields if needed]</i>		
Purity of the hydrogen (XX %)		%
Aggregate state (liquid or gaseous) of the hydrogen		
Pressure of the hydrogen (YY bar)		bar
Temperature of the hydrogen (ZZ °C)		°C
Impurities (please state them below, if known)		%
Type of Impurities		
Amount		%
Quantity produced by volume		Nm <sup>3</sup> /h or Nm <sup>3</sup> /year
Quantity produced by mass		kg/h or kg/year
<b>Description of hydrogen producer (general information on the producer)</b>		
<i>[please add rows and other fields if needed]</i>		
Overall hydrogen production capacity (of the production company)		m <sup>3</sup>
Number of hydrogen production sites		No.
Hydrogen production technologies used (e.g. steam reformer, electrolysis etc.)		
Geographical coverage by region (where are the major production locations of the producer)		country or region
<b>Description of the product system under investigation</b>		
<i>[please add rows and other fields if needed]</i>		
Hydrogen production technology used		
Location of the production site		country or region
Year of construction		
Is there electricity produced on-site used		yes/no
Amount of electricity produced on-site used (if applicable)		kWh/MJ hydrogen
Type of electricity production on-site (if applicable)		
Is there heat produced on-site used in the production of H <sub>2</sub>		
Type of heat production on-site, e.g. gas boiler, oil CHP etc. (if applicable)		
Amount of heat production on-site (if applicable)		MJ/MJ hydrogen
H <sub>2</sub> production capacity per day		Nm <sup>3</sup> /year or MJ/year
H <sub>2</sub> production capacity per year		Nm <sup>3</sup> /year or MJ/year
Technical service life of H <sub>2</sub> production		
Scale of production site (laboratory, pre-commercial, commercial scale)		
Type of storage (including e.g. liquefaction facility or other device)		
Capacity of storage		Nm <sup>3</sup>

# Specific Part of the data collection template

Part II: Hydrogen production by steam reforming		amount (per unit of product)	unit
<b>Hydrogen production - Functional unit is "1 MJ of hydrogen (net calorific value (NCV) with XX % purity and YY ba</b>			
<i>[please add rows and other fields if needed]</i>			
<b>Input</b>			
Natural gas (if applicable)		Nm <sup>3</sup> /MJ hydrogen	
Net calorific value of the natural gas used		MJ/Nm <sup>3</sup>	
Liquefied petroleum gas (if applicable)		kg/MJ hydrogen	
Net calorific value of the liquefied petroleum gas used (if applicable)		kg/Nm <sup>3</sup>	
Refinery gas (if applicable)		Nm <sup>3</sup> /MJ hydrogen	
Net calorific value of the refinery gas used (if applicable)		MJ/Nm <sup>3</sup>	
Other process gases (e.g. off gas from H <sub>2</sub> purification) (please specify if applicable)		m <sup>3</sup> /MJ hydrogen	
Net calorific value of the process gas used (if applicable)			
Composition of the process gas (e.g. % H <sub>2</sub> , % CO <sub>2</sub> etc.) (if applicable)			
Cooling water			
Temperature of the cooling water			
Tap water			
Average temperature of the tap water			
Electricity			
Operating supplies and spare parts (e.g. kg catalyst for reformer)			
Operating supplies for the desulphurisation (e.g. kg catalyst per year)			
Operating supplies for the de-ioniser (if applicable)			
<b>Output</b>			
CO <sub>2</sub> (Emissions)			
NO <sub>x</sub> (Emissions)			
CO (Emissions)			
Other emissions (please specify)			
Waste water			
Miscellaneous waste			
Amount of H <sub>2</sub> losses during purification			
Are the H <sub>2</sub> losses used as process gas? (if yes please specify in process gas column above in inputs)			
<b>Part III: Hydrogen production by electrolysis</b>			
		amount (per unit of product)	unit
<b>Hydrogen production - Functional unit is "1 MJ of hydrogen (net calorific value (NCV) with XX % purity and YY ba</b>			
<i>[please add rows and other fields if needed]</i>			
<b>Method of production: Alkaline electrolysis</b>			
<i>[please add rows and other fields if needed]</i>			
<b>Input</b>			
Electricity		kWh/MJ hydrogen	
Tap water		m <sup>3</sup> /MJ hydrogen	
Potassium hydroxide		kg/MJ hydrogen	
Process gases (e.g. off gas from H <sub>2</sub> purification) (please specify if applicable)		m <sup>3</sup> /MJ hydrogen	
Net calorific value of the process gas used (if applicable)		MJ/m <sup>3</sup>	
Composition of the process gas (e.g. % H <sub>2</sub> , % O <sub>2</sub> etc.) (if applicable)			
Operating supplies and spare parts			
<b>Output</b>			
Is the Oxygen used? (Please state the amount below if yes)		yes/no	
Oxygen		Nm <sup>3</sup> /MJ hydrogen	
Amount of H <sub>2</sub> losses during purification		%	
Are the H <sub>2</sub> losses used as process gas? (if yes please specify in process gas column above in inputs)		yes/no	
Other emissions (please specify)		kg/MJ hydrogen	



White cells - have to be filled  
Purple cells - can be filled



<b>Legend:</b>	
cells to be filled out with requested data are white (mandatory)	<input type="text"/>
cells to be filled out with additional information are purple (optional)	<input type="text"/>
<i>Comments and explanations are given in italic</i>	

**Part I: General information on hydrogen production should be filled out generally. The other parts (II-VII) are specialised towards main production technologies. Please fill out the corresponding one, if none is corresponding please fill out the best fitting one and add additional rows if necessary.**

**The specialised parts (II-VII) are relative to the production of hydrogen. Please enter the energy and material resources which are necessary for the production of:**

**"1 MJ of hydrogen (net calorific value (NCV) with XX % purity and YY bar @ ZZ °C)".**



Scale basis for all data

Attach additional informations as functioning schemes

13			
14	<b>Part I: General information on hydrogen production</b>		
15			unit
16	<i>Please attach an additional sheet including a system functioning scheme and system's basic components</i>		
17	<b>Hydrogen related information</b>		
18	<i>[please add rows and other fields if needed]</i>		
19	Purity of the hydrogen (XX %)		%
20	Aggregate state (liquid or gaseous) of the hydrogen		

Include all available information which seem to be relevant, change template if necessary

Choose the suitable production technology:

- II Steam reforming
- III Electrolysis (Alkaline or Chlorine-Alkali)
- IV Partial Oxidation
- V Catalytic reforming
- VI Gasification
- VII Other

Fill out the appropriate input and output cells

	<b>Hydrogen production - I</b>
208	<b>and YY bar @ ZZ °C)"</b>
209	<i>[please add rows and cols</i>
210	<b>Input</b>
211	Fuel (fuel oil, biomass, coal, bitu
212	Type
213	Amount
214	Calorific value
215	Electricity
216	Process gases (e.g. off gas from
217	Net calorific value of the proce
218	Composition of the process g
219	Operating supplies for the desul
220	Operating supplies and spare pa
221	<b>Output</b>
222	Amount of H <sub>2</sub> losses during pur
223	Are the H <sub>2</sub> losses used as pro
224	Other emissions (please spe
225	
226	



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